(ACURA - INSTALLATION INSTRUCTIONS

Accessory

TRUNK SPOILER

Application

2013 TSX

Publications No. BII 13504

Issue Date SEP 2012

PARTS LIST





Right trunk spring



4 Clips



TOOLS AND SUPPLIES REQUIRED

Drill

Isopropyl alcohol

Shop towel

File

Touch-up paint

Masking tape

Eye protection (face shield, safety goggles, etc.)

Metal hammer

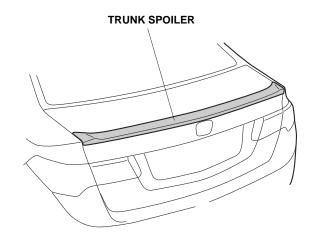
Center punch

Heavy gloves

The following tools are available through the Honda Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search". Or call 888-424-4857.

- Spoiler template tool (T/N 07AAG-TL2A120)
- Trunk spring tool (T/N 07AAF-SNAA100)
- Rotabroach hole cutting kit (T/N BLR 1120SO)
- Rubber roller (T/N MHLE54D)

Illustration of the Trunk Spoiler on the Vehicle



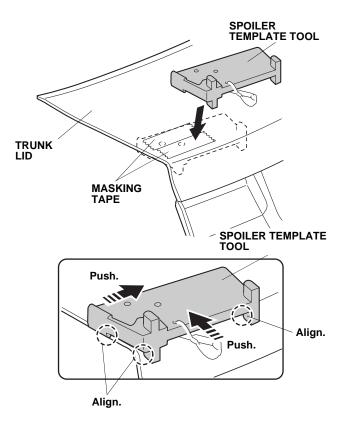
INSTALLATION

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

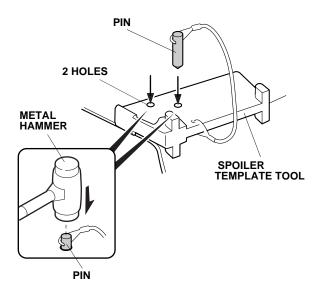
- Be careful not to damage the paint finish.
- The trunk spoiler should be installed only when the ambient air temperature in 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours.

1. Attach masking tape to the trunk lid in the area shown.



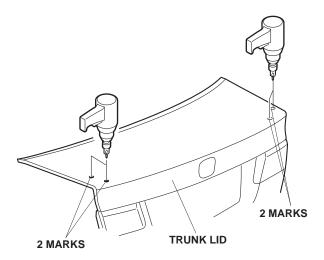
2. With the trunk lid closed, position the spoiler template tool on the left side of the trunk lid as shown.

3. Insert the pin on the template tool into each hole in the template tool and strike the pin firmly with a hammer to mark the trunk lid. Remove the template tool and center punch each mark.

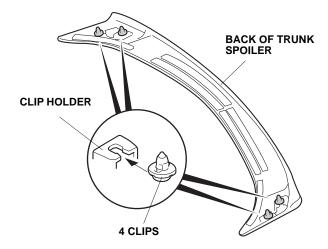


4. Turn the template over and repeat steps 1 through 3 to mark the right side of the trunk lid.

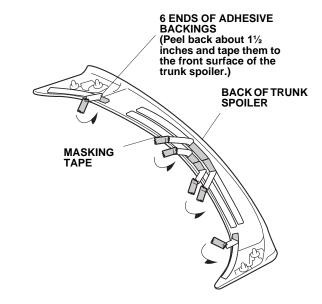
- 5. While wearing eye protection, drill the trunk lid at each center-punched mark.
 - Use an 8.5 mm Rotabroach bit.
 - Remove all burrs and metal shavings, and apply touch-up paint to the edges of the holes.



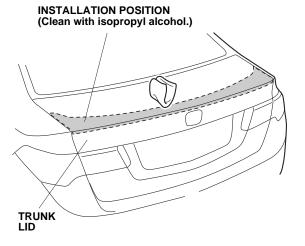
6. Install one clip into each clip holder on the trunk spoiler.



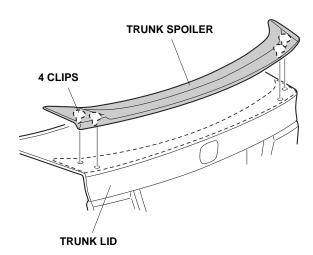
7. Peel back about 1½ inches of adhesive backing from each adhesive tape on the trunk spoiler, and tape the ends to the front surface of the trunk spoiler.



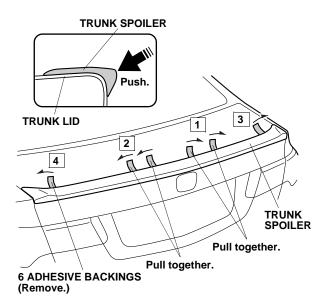
8. Using isopropyl alcohol on a shop towel, thoroughly clean the trunk surface where the trunk spoiler will attach.



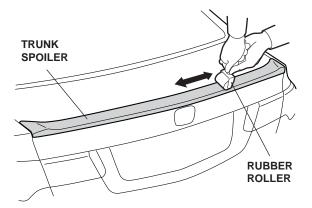
 Center the spoiler on the trunk lid. Install the trunk spoiler using the four clips. Install the clips securely by applying pressure on the trunk spoiler with the palm of your hand. Listen carefully for each clip to click into place in the trunk lid.



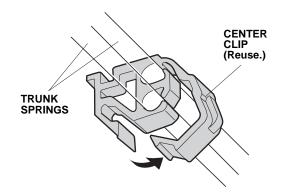
10. Remove the six adhesive backings in the order shown. Press the trunk spoiler firmly against the trunk lid with the palm of your hand while removing the adhesive backings.



11. Roll the rubber roller along the length of the trunk spoiler. Apply firm pressure while rolling to set the adhesive.

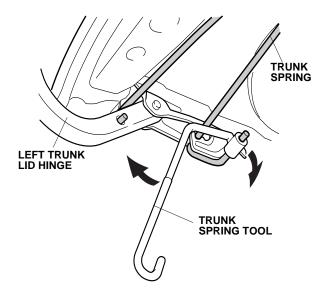


12. Open the trunk lid, and remove the center clip from the trunk springs.



13. With an assistant holding the trunk lid open, remove the right trunk spring from the trunk hinge arm using the trunk spring tool. Pull the trunk spring tool slowly and carefully toward you.

NOTE: Wear heavy gloves to protect your hands while replacing the trunk spring.



- 14. Install the new right trunk spring in the reverse order of removal.
 - Set the trunk spring tool on the marked end of the right trunk spring.
 - Rotate the tool as you pull it toward you.
 - Set the spring in the first notch (original position) of the hinge bracket.
 - Reinstall the center clip.

